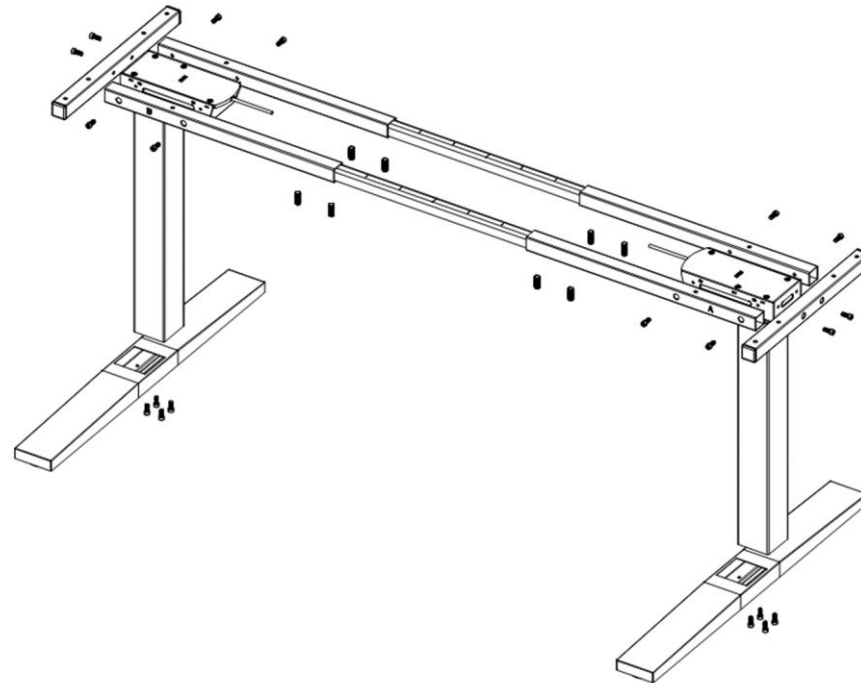


# MTM FLEX HEIGHT ADJUSTABLE TABLE BASE ASSEMBLY INSTRUCTIONS.



# STEP 1: VERIFY ALL COMPONENTS ARE COMPLETE.



Content box

No.	Part name	Picture	Qty
1	Leveling pad		4
2	Foot Assy		2
3	Leg		2
4	M6×15-HSCS		20
5	Cross tube A		2
6	Cross tube B		2
7	Strut		2
8	Extension channel		2
9	M10×25-Set screw		8
10	Tube cap		4
11	ST6×20-Self tapping screw		12

# STEP 2: ASSEMBLE TOP FRAME USING (8) M10X25 SET SCREWS.



STEP 3: ATTACH EACH LEGS TO TOP FRAME USING (6) M6X15 MACHINE SCREWS FOR EACH LEGS.



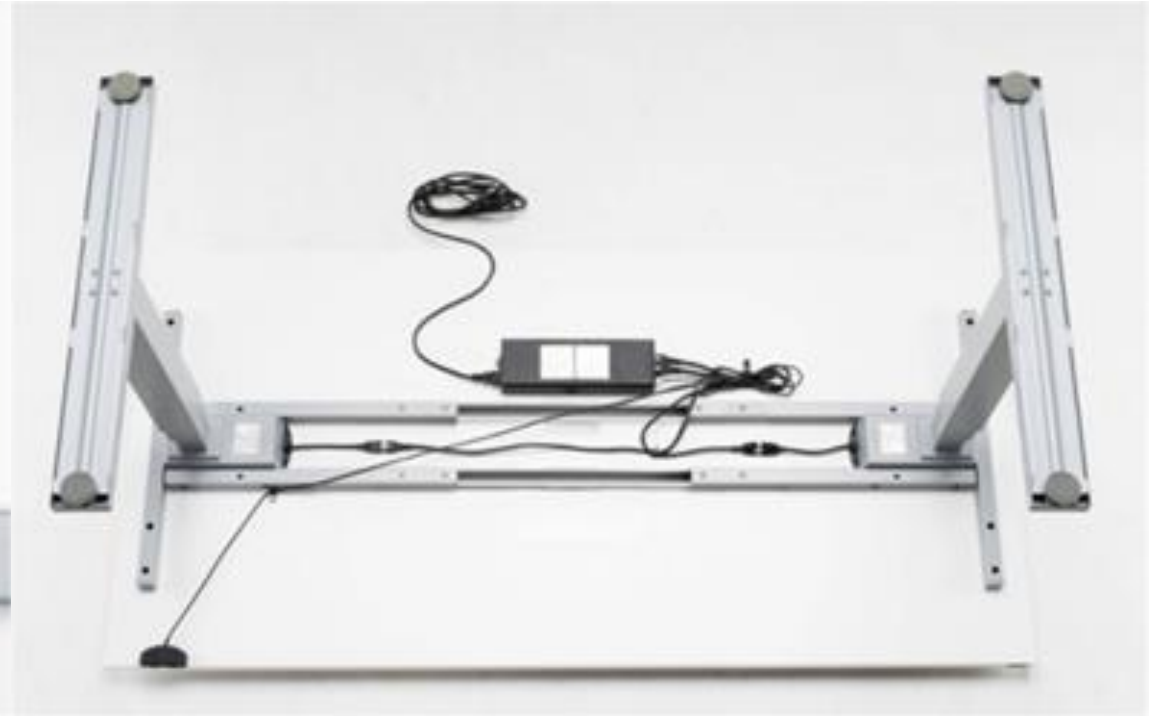
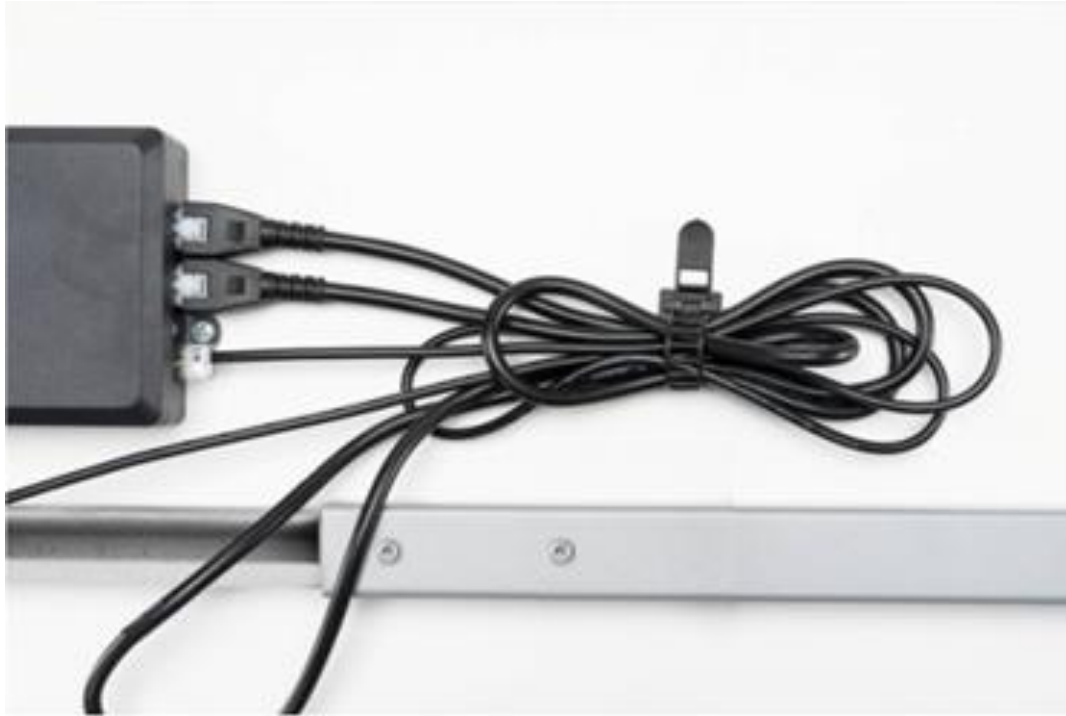
STEP 4: ATTACH FEET TO LEGS USING (4)  
M6X15 MACHINE SCREWS FOR EACH FOOT.



STEP 5: ATTACH ASSEMBLED BASE TO WORKSURFACE USING (12) WOOD SCREWS.



STEP 6: PLUG IN ALL ELECTRICAL WIRES INTO CONTROL BOX AND SECURE USING ZIP TIES. ENSURE THAT WIRES ARE NOT EASILY PULLED OUT OF CONTROL BOX.



# STEP 7: INITIALIZATION PROCEDURE

1. PRESS AND HOLD UP AND DOWN ARROWS >3 SECONDS.

LEGS BEGIN TO MOVE DOWN AT HALF SPEED.

2. KEEP PRESSING UP & DOWN ARROWS.

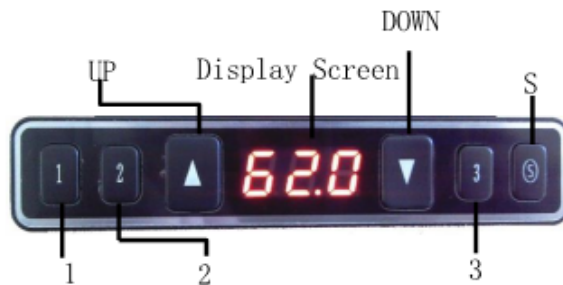
LEGS MOVE DOWN TO LOWEST POSITION AND REBOUND 2-5MM AND THEN STOP.

3. OK! READY TO USE TABLE.



# Digital Handset Operation

## 1. Picture



## 2. Initialization procedure

Step	Operation	Motion
1	Press and hold ▲&▼ simultaneously more than 3 seconds	Legs begin to move down at a half speed of normal operation
2	Keep pressing ▲&▼	Legs move down to the lowest position and rebound 2-5 mm, then stop
3	Release ▲&▼ together	Initialization is completed



The initialization procedure must be completed before the first running after table is installed or parts replaced

## 3. Move up and down

Step	Operation	Motion
1	Press and hold ▲	Legs move up
2	Release ▲	Legs stop
3	Press and hold ▼	Legs move down
4	Release ▼	Legs stop

## 4. Set memory positions

Step	Operation	Motion
1	Press and hold ▲ or ▼, then release	Run the legs to the position you want the table surface to be
2	Click button S, then click button 1 or 2 or 3 within next 3 seconds	Position 1 or 2 or 3 is saved

## 5. Move to the memorized positions

Step	Operation	Motion
1	Press and hold the button 1 or 2 or 3	Legs return to the corresponding position saved

## 6. Toggle the display unit format

Step	Operation	Motion
1	Press and hold button S, then press	The height information will be changed between centimeters

	and hold ▼, keep about 3 seconds	and inches
2	Release the buttons	completed



In inch format, the minimum height variation as the legs move up or down is 0.5 inches, while in centimeter format is 1 centimeter

### 7. Verify the display switch data to table height

Step	Operation	Motion
1	Set the table at any height, recommended at the bottom position	Measure the table actual height and write down the number in inches or in centimeters
2	Press and hold button S, then press and hold ▲, keep about 3 seconds	The first number is flashing on the screen
3	Release the buttons, then click ▲ or * to change the first number	The first number is being increased or decreased to the first number you measured
4	Click button S	The second number is flashing on the screen
5	Click ▲ or ▼ to change the number	The second number is being increased or decreased to the second number you measured
6	Click button S	The third number is flashing on the screen
7	Click ▲ or ▼ to change the number	The third number is being increased or decreased to the third number you measured
8	Click button S	Completed



Check the switch display format in inches or in centimeters and toggle to the unit you like and match to the actual measurement. In inch format, the minimum adjustable height is 0.5 inches, while in centimeter format is 1 centimeter.

### 8. Lock the stroke

Step	Operation	Motion
1	Press and hold ▲ or ▼, then release	Run the legs to the position you want the table surface to be
2	Press and hold button S, then press and hold 1, keep about 3 seconds	Letter "L" is indicated on the screen. That means the position is locked at the lowest position that the table can be moved to
3	Release the buttons	Completed



1. Legs aren't able to run below the locked position
2. Memory position(s) are/is below the locked position will lost even after the table is unlocked, you need to follow SET MEMORY POSITIONS again to reset these memory positions

### 9. Unlock the stroke

Step	Operation	Motion
1	Press and hold button S, then press and hold 2, keep about 3 seconds	Letter "C" is indicated on the screen. That means the table's unlocked and can be moved in full range
2	Release the buttons	Completed

## TROUBLE SHOOTING

Fault Phenomenon	Handling
After connecting the power, press ▼ or ▲, the legs have no response.	Re-initialize the table;
	Check if the connection is correct or not;
	Please contact with your supplier.
After connecting the power, press and hold * and ▲, the legs have no response.	Check if the connection is correct or not;
	Please contact with your supplier.
The legs rising slowly.	Check if the input power is correct or not; Please contact with your supplier
The legs don't move according to your operation.	Please contact with your supplier.
One leg moves while the other leg does not move.	Check if the connection is correct or not;
	Please contact with your supplier.
Legs only move down and don't move up.	Re-initialize the table;
	Please contact with your supplier.
Table slides down itself.	Check if the weight of the load on the table exceeds 75KG or not;
	Please contact with your supplier.
The table goes into initialization frequently.	Check if the weight of the load on the table exceeds 75KG or not;
	Check the noise of the motor;
	Please contact with your supplier.